

Deliverable D2.4 Guidelines for Pilot Training for a Personal Aerial Vehicle

Contractual delivery date: November 2014

Actual delivery date:

Partner responsible for the Deliverable: University of Liverpool, UoL

Author(s): Drs. M. Jump; M.D. White; L. Lu

Dissemination level ¹					
PU	Public	X			
PP	Restricted to other programme participants (including the Commission Services)				
RE	Restricted to a group specified by the consortium (including the Commission				
	Services)				
CO	Confidential, only for members of the consortium (including the Commission				
	Services)				

¹ Dissemination level using one of the following codes: **PU** = Public, **PP** = Restricted to other programme participants (including the Commission Services), **RE** = Restricted to a group specified by the consortium (including the Commission Services), **CO** = Confidential, only for members of the consortium (including the Commission Services)



Document Information Table

Grant agreement no.	ACPO-GA-2010-266470			
Project full title	myCopter – Enabling Technologies for Personal Air			
	Transport Systems			
Deliverable number	D2.4			
Deliverable title	Guidelines for Improved Training Effectiveness through			
Deliverable title	Use of New Control and Information Systems			
Nature ²	Р			
Dissemination Level	PU			
Version	1.0			
Work package number	WP2			
Work package leader	UoL			
Partner responsible for Deliverable	UoL			
Reviewer(s)	Dr. M. Jump (UoL, December 2014)			
	Dr. M.D. White (UoL, December 2014)			

The research leading to these results has received funding from the European Community's Seventh Framework Programme (FP7/2007-2013) under grant agreement n^o 266470.

The author is solely responsible for its content, it does not represent the opinion of the European Community and the Community is not responsible for any use that might be made of data appearing therein.

 $^{^{2}}$ Nature of the deliverable using one of the following codes: R = Report, P = Prototype, D = Demonstrator, O = Other



Revision Table

Version	Date	Author	Comments		
1.0	24/12/2014 As front		Initial Issue		
		sheet			



Executive Summary

This report describes research activities conducted at the University of Liverpool as part of the myCopter project into the development of training requirements for pilots of Personal Aerial Vehicles (PAVs). The work has included a Training Needs Analysis (TNA) to determine the skills that need to be developed by a PAV pilot and the development of a training programme that covers the development of the skills identified by the TNA. The effectiveness of the training programme has been evaluated using the first three Levels of Kirkpatrick's method. The evaluation showed that the developed training programme was effective, in terms of engaging the trainees with the subject, and in terms of developing the skills required to fly a series of PAV-mission related tasks in a flight simulator.



Table of Contents

Docume	nt Information Table	i
Executiv	e Summary	iii
Table of	Contents	iv
Notatior	and Glossary	v
	oduction	
2. TRA	AINING for Drivers and Pilots – Existing Requirements and Practice	
2.1.	Car Drivers in the UK	
2.2.	Pilot Training in the UK	
2.3.	Discussion of Existing Training Paradigms	
3. Pro	posed PAV Training Syllabus	5
3.1.	Key Skills for PAV Pilots	5
3.2.	Construction of PAV Training Programme	6
4. Res	ults	7
4.1.	Training Duration	7
4.2.	Level 1 Evaluation – Participant Satisfaction	
4.3.	Level 2 Evaluation – Skills Test	9
4.4.	Level 3 Evaluation – Real-World Commute	
5. Disc	cussion	
6. Con	ncluding Remarks	15
	erences	
	Ces	
••	raining Exercises	
	Progress Record Sheets	
D. F		····· 1



Notation and Glossary

ACAH	Attitude Command, Attitude Hold
ACSH	Acceleration Command, Speed Hold
CAA	Civil Aviation Authority
CBD	Central Business District
DSA	Driving Standards Agency
GA	General Aviation
HITS	Highway-in-the-Sky
HMI	Human-Machine Interface
HQs	Handling Qualities
HUD	Head Up Display
IMC	Instrument Meteorological Conditions
MTE	Mission Task Element
PATS	Personal Aerial Transportation System
PAV	Personal Aerial Vehicle
PPL(A)	Private Pilot's License (Aeroplane)
PPL(H)	Private Pilot's License (Helicopter)
RC	Rate Command
SEP	Single Engine Piston
TLX	Task Load Index
TNA	Training Needs Analysis
TRC	Translational Rate Command
TS	Test Subject
VFR	Visual Flight Rules
VRC	Vertical Rate Command
βC	Sideslip Angle Command
γC	Flight Path Angle Command



1. Introduction

Research is underway in the European Union Framework Programme 7-funded project myCopter to enable the technologies required to realise the concept of the Personal Aerial Vehicle (PAV) and hence make their mass adoption possible [1]. The research activities of the myCopter project can be categorised into three main themes:

- 1) Human-Machine Interaction (HMI), including cockpit technologies for inceptors and displays, and vehicle handling characteristics;
- 2) Autonomous flight capabilities, including vision-based localisation and landing point detection, swarming and collision detection and avoidance;
- 3) Socio-economic aspects of a Personal Aerial Transportation System (PATS) the requirements for such a system to become accepted and widely adopted by the general public.

Within this framework, two approaches to the operation of the PAV have been considered. The first of these is conceived as a fully automatic or even autonomous vehicle that is capable of completing an entire flight by itself, with input from the occupant only in terms of routing and (in the case of the automatic vehicle) observation and monitoring of the vehicle's systems [2;3]. The second approach, perhaps for earlier versions of a PAV, would require the human occupant to control some, or all, of the piloting functions of the vehicle. For mass adoption to be feasible, however, it is considered necessary that the PAV be much less costly to acquire and operate than existing General Aviation (GA) aircraft – either fixed- or rotary-wing. One element of these costs is training, both initial and that required to remain current. It was hypothesised that savings could be achieved here by creating PAV responses that are highly intuitive and that can be learned and understood quickly. In essence, the PAV would have to have excellent Handling Qualities (HQ) designed into it from the very beginning.

Within the first of the themes identified above therefore, HQ requirements for the PAV have been examined. The work has included the identification of response types (i.e. the manner in which the vehicle responds following a cockpit control input) that permit 'flight-naïve' pilots (those with little or no previous flight experience) with a broad range of aptitudes for flight tasks to rapidly develop the skills required to operate a PAV simulation safely and repeatedly with a high degree of precision [4-6]. This work showed that a vehicle that offered a Translational Rate Command (TRC) response type (i.e. the vehicle moves at a constant velocity over the ground for a constant stick deflection) in hover and at low speeds could be operated by a wide range of test subjects, with minimal instruction. This was found to be the case in both good environmental conditions, and in the presence of atmospheric disturbances and a degraded visual environment.

The present report extends the previous research to consider the quantity and type of training that would be required by prospective PAV pilots in order to be qualified to operate a manually-piloted aircraft. A PAV training syllabus has been developed, and used to train a group of volunteers who had no previous flying experience.

The report describes the development of the syllabus, based on a Training Needs Analysis (TNA) [7] for PAV flight, and current 'best practice' for the training of both private pilots (both helicopter (PPL(H)) and aeroplane (PPL(A))), and car drivers. Whilst current PPL training may be thought of as being more directly applicable to the PAV, in the scenario of mass adoption of the PAV, many trainee PAV pilots would already have some knowledge and experience of car driving, and so commonality (where feasible) would permit more effective transfer of this knowledge to the PAV training.



Further, the report presents the results of trials conducted using the University of Liverpool HELIFLIGHT-R flight simulator [8] in which the volunteers were trained using the syllabus developed for that purpose. The aims of the trials were to study the effectiveness of the training syllabus and to explore the likely length of time required to complete the training for a range of test subjects.

Many methods have been developed for the assessment of training programmes, but perhaps the most widely-used is Kirkpatrick's Four Level model [9;10]. The four levels of evaluation allow the effectiveness of the training to be evaluated in terms of the trainee's engagement and satisfaction (Level 1), immediate demonstration of the learning that has been achieved (Level 2), longer-term application of the learning to the trainee's job (Level 3) and finally the benefit to the organisation from the trainee's new skills (Level 4).

In the context of the evaluation of the PAV training syllabus, the first level was accomplished using questionnaires that were completed by each participant at the end of their training. For the second level evaluation, the participants undertook a final 'skills test', in which they flew a series of manoeuvres related to the PAV's role. The third level evaluation took the form of a 'real-world' PAV flight that the participants were asked to fly. For both the second and third level evaluations, the measurement of the precision achieved and level of control activity allowed the degree of success to be measured. A fourth level evaluation could take the form of long-term assessment of the PAV pilot while flying the real aircraft. As the scope of current PAV research is limited to simulation only, it will not be feasible to conduct the fourth level evaluation during this project.

The structure of the evaluation of the training can take several forms [10]. These generally involve a period of training followed by a post-training test to measure final performance. A pre-training test can also be included to measure initial performance prior to training. More complex evaluation structures can involve the use of control groups who do not receive training, in order to evaluate the impact of external factors on the evaluation.

For the PAV training evaluation, time restrictions in terms of the availability of the simulator prevented the use of a control group. Pre-training testing of role-specific tasks (i.e. actual flying in the simulator) would have significantly impacted on the outcomes of the evaluations due to the (intended) highly intuitive nature of the system being used during the training – i.e. the participants would have been able to self-learn to a considerable extent while completing the pre-training test, which would affect the quantity of training required while following the syllabus. Hence, evaluation of the efficacy of the PAV training syllabus has been performed on the basis of post-training performance only. The ability to successfully complete a 'skills test' and a 'real-world' evaluation has been taken as the means to show that the participant has acquired the necessary skills for to fly a PAV. Whilst the enforced absence of a pre-training test evaluation does impinge upon the ability to directly measure the skills gained during the training programme, the use of an aptitude test to assess natural flying ability (e.g. hand-eye coordination) allowed the performance of each participant to be placed in context [5]. Furthermore, as none of the participants in these tests possessed any previous flying experience (all had some driving experience, this is discussed in further detail in the Results Section), and hence none had pre-existing directly-relevant knowledge, it has been assumed that all of the participants started the training programme from an equivalent level of relevant knowledge and skill.



2. Training for Drivers and Pilots – Existing Requirements and Practice

This Section describes the current requirements, and typical practice, associated with training car drivers and private pilots in the UK today. The primary sources for the information discussed on actual practice in this Section are interviews conducted with highly experienced driving and flying instructors – each with more than 15 years of practical training experience.

2.1. Car Drivers in the UK

UK car drivers are expected to be able to meet certain standards in terms of their actions on the road and their knowledge of the 'Highway Code' – the rules that govern their driving behaviour. These standards are set out by the UK's Driving Standards Agency (DSA) [11]. The DSA also publishes a national driving syllabus [12] that covers all points of learning – including the development of skills and abilities and the acquisition of knowledge and understanding, required to meet the published standards. The national syllabus is not, however, compulsory, and many driving instructors have developed their own methods by which to train their students in the required skills. This often involves breaking down the learning process into separate, grouped, components – for instance basic vehicle control, road skills, interacting with other road users and so on. Within each of these groupings, there might be 10-20 individual skills or knowledge items to be covered. These might include, changing gear, steering, braking and clutch control etc. in the basic vehicle skills category and signalling, road markings and junctions in the road skills category.

For each item of learning, an instructor will typically introduce the concept using graphical aids (typically report-based, but increasingly using electronic means such as videos), and will then ask the student to attempt the task relating to a particular skill. Progress is monitored according to the amount of guidance that the instructor needs to supply to the student. At the beginning, this would consist of comprehensive guidance of every stage of a given task, with the instructor telling the student exactly what they need to do. As the student develops their skills, the instructor will be able to reduce their input to prompts only, and eventually the student should be able to complete the task independently.

The judgement as to when a learner driver is performing to an acceptable standard is typically a subjective decision made by an instructor. Anecdotally, this may be performed on the basis of whether or not the instructor would be happy for the learner to drive with members of the instructor's family in the car.

The UK driving examination takes place in two stages. The first of these is a computer-based theory test, which assesses the candidate's knowledge of the Highway Code. The second, the practical driving test, has a duration of 40 minutes. During this time, the examiner will ask the student to conduct a set of 'standard' manoeuvres (such as reversing around a corner, hill starts and so on) in addition to general driving, as directed by the examiner. Recently an 'independent driving' element has been introduced to the test in order to check on a student's driving ability whilst following traffic signs and making their own driving decisions. The examiner will judge (again, relatively subjectively) whether the candidate is performing to an acceptable standard. Minor driving faults do not directly result in test failure, but an accumulation of a sufficient number (either overall or within a single category) will result in a failure. More serious faults, or indeed dangerous manoeuvres, will result in immediate failure of the test.



2.2. Pilot Training in the UK

Pilot training in the UK is standardised to a much greater extent than is the case for driver training. For fixed-wing aircraft, nineteen standard 'lessons' (although they may take more or less than one actual flying session) have been specified by the UK Civil Aviation Authority (CAA), and are taught by all flying schools. For helicopters, there are 27 'lessons', the additional sessions being focussed on hover and low speed operations. Each lesson covers a particular subject (e.g. the effect of the controls, straight and level flight, turning flight etc.). Each lesson begins with a pre-flight briefing in which the subject will be introduced, and the appropriate terminology defined. In the air, the instructor will generally demonstrate the correct procedure, and then hand control to the student to allow them to make their own attempt. By subsequently coaching the student through the procedure (i.e. providing detailed, step-by-step instructions), appropriate behaviours are instilled and refined until an acceptable standard has been achieved.

Unlike driver training, where progress is largely judged subjectively, pilot training involves the use of some objective measures with associated tolerances – in height, heading, airspeed etc. (e.g. ±150ft in height, ±15kts in airspeed during cruising flight etc. [13]) – to judge whether a student pilot has attained an acceptable level of performance. A subjective element remains however, with the instructor making judgements regarding the appropriateness of the student's actions in terms of ensuring the safe operation of the aircraft (for example, having an appropriate mental approach (e.g. keeping 'ahead' of the aircraft), the ability to multi-task etc.). In addition to these checks, during the course of a lesson, three 'Progress Tests' are defined in the PPL syllabus. These are designed to verify that the student pilot is able to demonstrate the techniques that have been learned during the lessons.

As with learning to drive, becoming a licensed pilot involves the completion of both theory and practical exams. A PPL student must pass nine theory exams, covering subjects such as Air Law, Human Performance and Navigation. The practical flying skills test includes navigation, circuits and dealing with a simulated engine failure, in addition to general handling. The examiner will use both the quantitative tolerances of height, heading and airspeed, and subjective judgement to determine whether or not a student has successfully passed the practical test.

2.3. Discussion of Existing Training Paradigms

It is evident from the commentary above that there are a number of similarities in terms of the methods used to train pilots and car drivers – particularly, in terms of the way in which new techniques are introduced to a student, and in which progress is assessed. In both scenarios, learners are introduced to new concepts progressively, and are not expected to master control of all aspects of their vehicle simultaneously. Similarities also exist in the methods used to examine competency – with theory exams and practical tests in both cases.

While there are common elements to the methods described above for car driving and flying instruction and examination, a number of additional limitations are imposed on a PPL student. Firstly, it is a legal requirement that a trainee pilot must accumulate a minimum quantity of 'hands-on' learning prior to being able to acquire a license. This is a minimum of 45 hours, which must include at least 25 hours of 'instructed' flight and 10 hours of 'solo' flight, and should also include at least 5 hours of 'cross-country' flying – which requires the student to exercise their navigation skills. PPL



students are also required to meet more stringent medical standards, although a discussion of these is beyond the scope of the current report.

Secondly, a newly-qualified driver can drive any four-wheeled vehicle with a total mass of less than 3.5 tonnes, in any environmental conditions. A newly-qualified PPL(A)-holder is limited to basic Single Engine Piston (SEP) aircraft. Any additional features that complicate the operation of the aircraft (for example retractable undercarriage, multiple engines etc.), require separate 'type ratings' for that particular aircraft. With the PPL(H), aircraft types are even more restricted – every individual helicopter type is covered by its own type rating. Further, basic PPL-holders are allowed to fly only during daylight hours and in Visual Flight Rules (VFR) conditions. To fly in more adverse conditions, pilots require additional training and further qualifications (the Night Qualification and IMC Rating, respectively).

3. Proposed PAV Training Syllabus

3.1. Key Skills for PAV Pilots

At an early stage in the myCopter project, an outline 'commuting' scenario was developed to inform the subsequent research [1]. This scenario requires the PAV to perform a vertical take-off from a residential location, climb and accelerate to cruising flight. Upon reaching the destination in the Central Business District (CBD) of a city, the PAV must descend and decelerate to a hover above the landing point, following which the landing is performed vertically. Using this description as a basis, a list of manoeuvres that would need to be performed by a PAV pilot was developed. These, in turn, were used to identify the skills that the PAV pilot would need to demonstrate for manual flight, based on the ideal PAV response characteristics identified in the earlier myCopter research [4-6].

In total, 24 key skills have been identified that relate to manual PAV handling. These are as follows:

- 1. Use of longitudinal inputs in hover to control forward speed (TRC response type);
- 2. Use of lateral inputs in hover to control lateral speed (TRC response type);
- 3. Combined use of longitudinal and lateral inputs to control horizontal flight path angle;
- 4. Use of pedals in hover to control heading and yaw rate (Rate Command (RC) response type);
- 5. Use of the collective lever in hover to control height and vertical rate (Vertical Rate Command (VRC) response type);
- 6. Combined use of pedals and lateral inputs at low speed (<25kts) to improve turn coordination;
- 7. Use of longitudinal inputs in forward flight to control speed (Acceleration Command, Speed Hold (ACSH) response type);
- 8. Use of lateral inputs in forward flight to control heading (Attitude Command, Attitude Hold (ACAH) response type);
- 9. Use of the collective lever in forward flight to control vertical flight path angle (flight path angle command (γ C) response type);
- 10. Function of the pedals in forward flight (sideslip angle command (β C) response type);
- 11. Combined use of lateral inputs and collective in forward flight to perform climbing and descending turns;
- 12. Combined use of lateral and longitudinal inputs in forward flight to perform accelerative and decelerative turns;



- 13. Combined use of longitudinal inputs and collective in forward flight to perform accelerative and decelerative climbs and descents;
- 14. Combined use of longitudinal and lateral inputs and collective in forward flight to perform accelerative or decelerative climbing or descending turns;
- 15. Longitudinal transition from TRC to ACSH;
- 16. Lateral transition from TRC to ACAH;
- 17. Collective transition from VRC to γ C;
- 18. Pedals transition from RC to β C;
- 19. Longitudinal transition from ACSH to TRC;
- 20. Lateral transition from ACAH to TRC;
- 21. Collective transition from γ C to VRC;
- 22. Pedals transition from β C to RC;
- 23. Use of secondary 'automation' functions (such as height hold, direction hold etc.) and
- 24. Use of instrumentation including HUD symbology for guidance and navigation

It is acknowledged that additional knowledge and skills would be required in terms of cockpit procedures, navigation, communications etc., although it is anticipated that training requirements here would be minimised by effective cockpit design optimisation [14] and by the provision of automatic functionality for route-planning etc. Due to the uncertainty related to these issues, the study of their training requirements was considered to be beyond the scope of the current work. Another important element of both driving and flight training is preparation for failures and other emergency scenarios. Again, it might be anticipated that automatic systems, such as collision detection and avoidance, would mitigate the need for some of this training. Training requirements for these emergency scenarios will be studied as the myCopter project progresses.

3.2. Construction of PAV Training Programme

The 24 skills identified above were grouped into four 'lessons', each focussed on a specific part of the PAV flight envelope. The lessons were set out as follows:

Lesson 1: Hover and Low Speed Flight – this lesson covers skills (1)-(6), and introduces the student PAV pilot to all that is required to operate the vehicle at air speeds below 15kts.

Lesson 2: Cruising Flight – this lesson covers skills (7)-(14), and introduces all of the requirements for flight at speeds greater than 25kts

Lesson 3: Transition – this lesson covers skills (15)-(22), covering the changes in response characteristics between hover and low speed flight (< 15kts) and cruising flight (> 25kts)

Lesson 4: Advanced Functions – this lesson covers skills (23)-(24), which focus on the 'automation' functions of height and direction hold, and the visual symbology provided by a Head-Up Display for attitude and flight-path and navigation using a Highway-in-the-Sky.

In addition to these 4 lessons covering the basic skills required to fly the PAV, a fifth lesson was created that focussed specifically on the conduct of typical PAV manoeuvres – such as precision hovering, vertical landings and descending approaches to hover [5]. These manoeuvres might be considered as being the equivalent of the 'reverse around a corner' or 'parallel parking' manoeuvres associated with driver training, or standard flying manoeuvres such as performing 'circuits' around the airfield.



For each skill within a lesson, a series of exercises designed to introduce and subsequently refine the skill were taught. For example, from the first lesson, for the skill of forward speed control, the exercises were:

- 1) Use longitudinal stick input to set a desired forward speed
- 2) Accelerate/decelerate from one forward speed to another forward speed
- 3) Decelerate to hover
- 4) Control deceleration to hover at a specific point above the ground

A complete listing of the training exercises for all skills is included as Appendix A at the end of this report.

For each exercise, a 'briefing' was conducted, introducing the purpose of the exercise and what would be attempted. A demonstration was provided by the instructor (a member of the *myCopter* project team who was very familiar with the characteristics of the simulation), with the required control inputs and visual observations (i.e. the outside world features that the trainee should be monitoring) highlighted. The student then attempted the exercise, and through repeated practice with coaching from the instructor in terms of how to modify their technique to ensure safe and precise control of the PAV, improved until a good, repeatable standard was attained (as with driver and flying training, this was judged subjectively based on correct use of the controls and the trainee's apparent confidence in the control inputs being made along with the subsequent responses of the vehicle). This was tracked using record sheets (see Appendix B) that allowed improvements in competency to be followed and for the length of time spent on each skill to be recorded. Progression to the next exercise was not permitted until at least 'acceptable' performance had been achieved – in other words, the student was able to operate the vehicle safely (without large overshoots of position, for example), repeatably and to a reasonable level of precision.

4. Results

Five Test Subjects (TSs) undertook the PAV training syllabus. Their ages ranged from 22 to 45. Four of the TSs were male, one female. All were car drivers, with driving experience levels that corresponded to their age (the least experienced had been driving for 5 years, the most experienced 25 years). None of the TSs had any previous flying experience.

4.1. Training Duration

Figure 1 shows the total amount of time required by each TS to progress through the syllabus, broken down into the individual lessons. It can be seen that four of the five TSs were able to complete the syllabus in less than 300 minutes/5 hours. TS5, however, progressed at a much slower pace, and failed to complete all 5 lessons in the time available. It is interesting to note that the aptitude test taken prior to the start of the training identified this TS as being more likely to struggle with the demands of the training than the other TSs (aptitude score of 0.56 for TS5, compared to scores in the range 0.74-0.82 for the other TSs; higher scores indicating greater aptitude). TS5 also reported that they had always required a lot of time and practice to become proficient with new 'manual' skills – for example, when learning to drive a car.



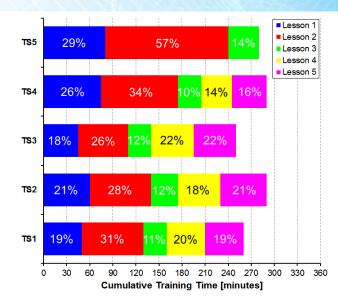


Figure 1: Training Time for Individual Test Subjects

It can be seen in Figure 1 that the individual lessons required different amounts of time. There was, however, a good level of consistency between the TSs in terms of which lessons required more or less time (the percentages on Figure 1 show the proportion of time spent by each TS on each lesson). The lesson that demanded the greatest amount of time was Lesson 2 - covering control of the aircraft in forward flight. Whilst the characteristics of the individual control axes could be learned quite quickly, all of the TSs found that more time was required to reach the 'acceptable' standard when simultaneous, coordinated multiple control inputs had to be made (skills 11-14). As with the single-axis tasks, the process of physically moving the controls to start the PAV moving in the correct sense was not demanding for the TSs. The main complexity introduced by the exercises for these skills was the requirement to regularly monitor two or more of the controlled vehicle states (e.g. airspeed, heading, altitude). The requirement to share attention across a number of information sources required all of the TSs to spend time developing their instrument scan patterns, and to build sufficient confidence in their knowledge of the vehicle's responses. Prior to reaching this point in the syllabus, the TSs had generally only been asked to apply control inputs in a single axis, allowing them to focus on the way in which the controlled parameter was changing. For the multi-axis exercises in Lesson 1, more readily available outside visual cues allowed the TSs to assimilate flight information without the requirement for the comprehensive scan that was demanded in Lesson 2.

Lesson 3, in contrast, was straightforward for all of the participants. The subjects for this lesson – transitioning between the low speed regime and the high speed regime, did not require the demonstration of large amounts of skill or significant practice by the TSs. Rather, the key outcomes from this lesson were the acquisition of theoretical knowledge and understanding by the TSs of the expected behaviour of the aircraft during the transition stage. A short period of practice to reinforce the theoretical knowledge was then all that was required to complete the objectives of this lesson.

4.2. Level 1 Evaluation – Participant Satisfaction

Each of the participants who completed all five lessons was asked to complete a questionnaire that explored their satisfaction with the training that they had received. The questionnaire contained five



questions with quantitative answers, plus a number of 'open' questions for the participant to explain the reasons for the answers that they had given. The five quantitative questions were:

- 1) To what extent do you feel that you have learned the skills necessary to fly a PAV from the programme?
- 2) Was the programme stimulating?
- 3) Was the pace of the programme appropriate for you?
- 4) Was the programme sufficiently flexible to meet your needs?
- 5) Was the programme challenging?

In each case, the participant was asked to respond on a scale from 1 to 8. A score of 8 indicated strong agreement with the statement, while a score of 1 indicated strong disagreement. In the case of question 3, a score of 8 indicated a pace that was too rapid, while a score of 1 indicated a pace that was too slow.

Figure 2 shows the average score given by the participants for each question, together with the upper and lower bounds of the ratings awarded. It can be seen that the participants found the training programme to be effective at teaching them the skills they felt they needed (based on the requirements of the final evaluations conducted following the training phase), was stimulating and flexible. The participants found the pace of the training to be neither too fast nor too slow. The participants generally found the training to be moderately challenging, indicating that the characteristics of the PAV were relatively straightforward to learn, but that there remained sufficient challenge to engage and stimulate the participants.

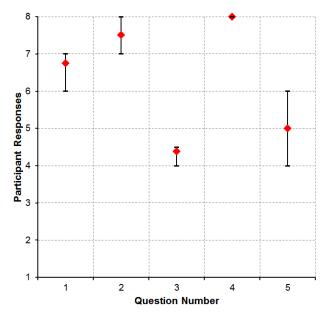


Figure 2: Participant Responses to Satisfaction Questionnaire

4.3. Level 2 Evaluation – Skills Test

Following completion of the training programme, each of the TSs who reached this stage took part in a skills test. The test consisted of five Mission Task Elements (MTEs), used in earlier stages of the *myCopter* research [5]. The MTEs are representative of various elements of the *myCopter* commuting scenario. The five MTEs are as follows:

 Hover – aircraft is accelerated to a speed of 6-10kts along a track aligned at 45° to its heading. The aircraft is then decelerated in a single, smooth action to hover at a prescribed point. The positioning accuracy with which the hover can be maintained is monitored. Height and heading are maintained constant throughout.



- 2) Vertical Reposition the aircraft performs a hovering climb of 30ft while maintaining plan position and heading. A time limit of 10s is imposed on the climb.
- 3) Landing the aircraft must perform a vertical touch down within a tightly constrained area. A 10s time limit is imposed on the final stages of the landing (height above ground < 10ft).
- 4) Decelerating Descent the aircraft begins in cruising flight at a height of 500ft above the ground, at 60kts. When a marked position is reached, the aircraft descends and should begin to decelerate. The manoeuvre is complete when the aircraft has been brought to a hover at a height of 20ft above the marked end point.
- 5) Aborted Departure the aircraft accelerates from hover to 40kts, and then decelerates back to hover. Height, heading and lateral track are held constant during this manoeuvre. A time limit of 25s is imposed on this task, making the level of aggression significantly higher than the other tasks.

For each task, a set of 'desired' performance boundaries have been identified (for the Hover for example, in height $(\pm 2ft)$ and heading $(\pm 5^{\circ})$ deviation, and in plan position $(\pm 3ft$ either laterally or longitudinally) during the steady hover phase of the task). These are identified to the pilots using reference objects placed in the outside world visual scene. The TSs were asked to attempt to stay within these boundaries whilst flying the MTEs.

Figure 3 shows the average time spent within the desired performance boundaries for each MTE across the TSs who completed the skills test. Also shown for comparison is data from earlier myCopter testing [5] in which the TSs were asked to attempt the MTEs without having had any formal training. The TSs for this data were different to those being studied in this report, and had a mixture of previous experience - from no flying or driving experience at all to holders of PPL(A)s and PPL(H)s. It can be seen that those TSs who received training in the characteristics of the PAV simulation were consistently able to achieve an excellent level of precision (>98% time spent in the desired performance region) in all five MTEs. Although the 'untrained' TSs were able to achieve good precision (confirming the highly intuitive nature of the response characteristics of the PAV simulation), the precision achieved by the 'trained' TSs was better than the average precision achieved by the 'untrained' TSs in every task (between 1% and 5% improvement in time spent within the desired performance boundaries). This was particularly true in the Landing and Decelerating Descent tasks. These two tasks, perhaps more so than the others, demand the application of developed technique by the pilot, particularly in terms of use of the 'advanced' functions (such as the use of a 'hat' switch to command small velocity perturbations for fine positioning in the Landing MTE) and Head-Up Display symbology (flight path vector indicator and deceleration rate indicator to judge the approach to hover in the Decelerating Descent MTE). The training received by the TSs has clearly been beneficial in terms of allowing the target level of accuracy to be achieved.



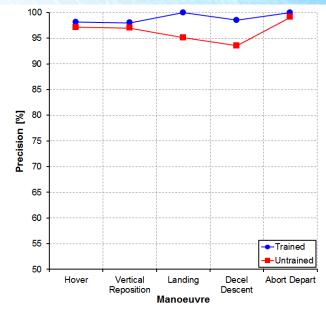


Figure 3: Improvement in Task Precision Following Training

4.4. Level 3 Evaluation – Real-World Commute

To judge whether the participants in the training programme had developed the skills required to fly the 'real-world' task of the commute, a simulation scenario was developed whereby the PAV pilot would fly from the village of Kingsley Green to the south-east of Liverpool into the city centre. The course that the participants were asked to follow is shown in Figure 4. It can be seen that this was not a direct route – as Liverpool's international airport is located directly between Kingsley Green and the city. Hence, a deviation inland from the direct route was incorporated, with the PAV avoiding the airport's GA circuit patterns. The en-route planned altitude was 800ft. It was assumed for the virtual scenario that all required airspace clearances were in place. The route follows the River Mersey as Liverpool city centre is approached. This was to simulate noise abatement procedures for the more densely populated regions being over flown. These deviations from the direct path also provided an opportunity to incorporate manoeuvring elements into the evaluation, rather than having a long, straight flight track. The total flight duration for this task was approximately 11 minutes (compared to an equivalent road journey time of 30 – 90 minutes). The visibility was good, and there was no wind or other atmospheric disturbance introduced to the simulated environment. Similarly, no other air traffic of any kind was introduced into the scenario.





Figure 4: Route of Complete Commute (Map Data Copyright © Google)

At the start of the route, in Kingsley Green (Figure 5), the PAV begins on the ground in the centre of a grassy area. A vertical take-off is performed, with the PAV climbing to a height of 75ft above the ground so as to be clear of the surrounding buildings and trees. The PAV is then accelerated towards the cruise whilst simultaneously climbing to the cruising altitude of 800ft and turning onto the course for the first leg of the route. When the PAV nears the city centre, this process is reversed, descending and decelerating, and eventually coming to a hover above an open area close to the city's financial centre. The PAV was then repositioned to a marked parking position, onto which a vertical landing is performed.



Figure 5: Start of Commute in Village Location (Map Data Copyright © Google)

The participants in this study used a Highway-in-the-Sky (HITS) [15;16] display to navigate along the planned route (Figure 6). The HITS is attractive for PAVs due to its intuitive (i.e. visually straightforward to determine appropriate control inputs to follow the correct route) and conformal (i.e. is directly related to real terrain features) nature. The size of the boxes that form the HITS informed the pilot as to the allowable discrepancy between planned and actual routing. It is anticipated that PAVs would operate at considerably higher traffic densities than existing commercial or private aviation. This leads to a requirement for precise positioning, and rigour in the maintenance of position in order to avoid conflicts with other PAV traffic.



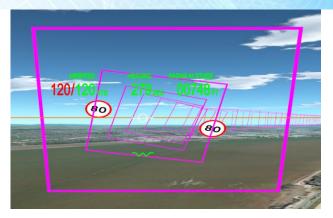


Figure 6: Highway-n-the-Sky used for PAV Navigation

The HITS also provided airspeed limit indications to the pilots. These was presented in the form of UK-style road speed limit boards, albeit displaying limits as knots rather than miles per hour (airspeed readouts for the PAV were also displayed in knots).

All of the TSs were able to fly the PAV along the HITS without incident, remaining well within the boundaries throughout. Figure 7 shows a typical example of deviation measured from the centre of the HITS boxes (which have dimensions of ± 100 ft). The larger spikes in deviation correspond to points at which the PAV was turning onto the next leg of the route. Additionally, the pilots were always able to adhere to the airspeed limits. This is illustrated in Figure 8; the airspeed limits were sequentially 120kts, 80kts, 50kts and 30kts.

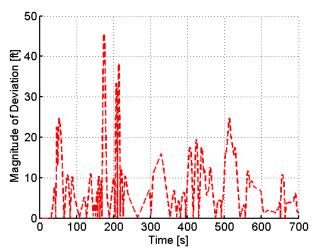


Figure 7: Lateral Deviation from Centre of HITS during Commute



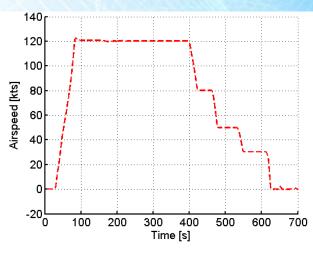


Figure 8: Airspeed during Commute

Following completion of the commute scenario, each TS was asked to rate their workload using the NASA Task Load Index (TLX) rating scale [17]. This system asks a participant to evaluate workload using 6 factors – mental demand, physical demand, temporal demand, performance, effort and frustration. Each factor is then weighted by its relative contribution to the overall workload to create a single workload score between 0 and 100. A TLX of 0 indicates no workload at all, while a TLX of 100 indicates that the participant is at their maximum tolerable level in each area assessed.

The TSs returned an average TLX rating of 24 for the commute scenario, with a maximum of 30. They commented that the workload in general was very low, giving plenty of time for observation, monitoring etc. There were, however, occasions during the scenario where the workload increased. These were generally the points at which the route required the pilot to perform two or three actions simultaneously – i.e. airspeed change, heading change and/or altitude change.

5. Discussion

The results presented above indicate that the training syllabus developed as part of this research was an effective method by which to transfer the required knowledge and skills to the participants to allow them to operate a PAV safely (i.e. within tolerances) and reliably (i.e. repeatedly). The precision achieved in the manoeuvres used for the 'skills test' was improved in comparison to a dataset for a group of 'untrained' test subjects. While in absolute terms the magnitude of the improvement was not large, it should be noted that the 'untrained' subjects were already able to fly the PAV to a high level of precision, demonstrating the intuitive nature of the PAV's responses. In this context, the improvement in achieved precision with the 'trained' subjects is useful. In none of the MTEs did the trained subjects average less than 98% of time spent inside the task's desired performance boundaries.

The 'trained' test subjects were also able to complete the 'real-world' test – the commute scenario – with a good degree of accuracy and with low workload. To contrast with the results reported here, TLX ratings in the region of 55-60 have previously been reported for undistracted, qualified drivers operating a car in a simulated urban environment [18]. TLX ratings are, however, a subjective measure, meaning that it is not always possible to have complete read-across between different sets of results. Nevertheless, these results provide an indication that the PAV is not more difficult to fly in a typical role than a car is to drive. Given that all of the TSs were able to keep the PAV well within



the boundaries indicated by the HITS, the low workload is perhaps the more important of these two metrics. Given the potential duration of a typical PAV flight (10-30 minutes), it would be unacceptable for the workload to be continuously high, as this would lead to pilot fatigue.

Based on the subjective questionnaire completed by the TSs, all found the training to be engaging and stimulating. This is an important consideration in training programme development, as without trainee engagement in the process, learning typically occurs at a much slower rate [19]. Given that one of the objectives of the *myCopter* project has been to determine the most effective methods by which to reduce the costs associated with a PAV, a training programme that delivers high levels of participant engagement is an obvious requirement.

The participants generally reported that they felt that they had received a comprehensive level of training for the tasks that they were asked to carry out in the final evaluations. Two main items were identified where the participants felt that additional training could have been delivered. The first of these was simply further time to practice the various skills that were taught during the training. Although all of the participants achieved a good level of performance in all of the exercises during the course of the programme, further practice and experience will always be of benefit in terms of developing a thorough understanding of exactly how the vehicle will respond to any given control input. This is a phenomenon that can also be found in driving and (current) flight training – with the expectation that newly-qualified drivers or pilots will need considerable time at the controls of their vehicle before they have fully matured into their role.

The second area where the participants would have liked additional training was in the procedures that would need to be followed in the case of something going wrong – either with the vehicle itself, or with external factors (such as encroachment by other aircraft). As noted above, training for these 'emergency' situations was deliberately excluded from this phase of the research.

Finally, it was reported above that four of the five TSs in this study were able to complete the training programme in less than five hours, while the fifth was slightly behind, having completed three of the five lessons in just under five hours. Although, as discussed above, certain aspects of the required training have been excluded from this study, and testing was exclusively simulation based (which might remove the 'startle' and 'fear' related to real-world operations), these numbers compare favourably with those typically expected for car driving (generally 20-40 hours) and flying (45-100 hours). For a 'real' PAV training programme, it would be desirable to conduct at least some of the training in simulation in order to minimise costs. The training would then progress to the actual aircraft. The impact of this multi-stage approach on total training time would need to be evaluated.

6. Concluding Remarks

This report has described the creation and evaluation of a training syllabus for PAV pilots. The work has assumed that the PAV is to be flown manually, and that it responds according to the best characteristics identified during earlier work in the myCopter project. The following conclusions can be drawn from this work:

• A PAV training syllabus should cover the key skills associated with being able to establish and hold airspeed, heading and height in low speed and cruising flight modes. It should also cover the methods required to transition between the two modes.



- The syllabus would also need to cover use of ancillary functions and display symbology.
- A typical training duration of less than five hours was required in a simulation environment to develop the skills necessary for PAV flight in benign environmental conditions.
- Less able students require longer periods of training. One test subject who typically struggles to learn new manual skills completed approximately 60% of the training in 4 hours 45 minutes.
- Short periods of effective training can improve performance, even when the 'operator' is controlling a highly intuitive system.

This work described in this report does not present a complete picture of the training that would be required by a prospective PAV pilot. In particular, further training would be required for handling of emergency situations, and any other aspects of conventional private aviation that would not be eliminated by the incorporation of automatic or autonomous functions within the PAV. This would need to be the subject of ongoing research.

7. References

- 1 Jump, M. et al, myCopter: Enabling Technologies for Personal Air Transport Systems, Royal Aeronautical Society conference "The Future Rotorcraft Enabling Capability through the application of technology", London, UK, June 2011
- 2 Achtelik, M.W. et al, Vision-Based MAV Navigation: Implementation Challenges Towards a Usable System in Real-Life Scenarios, Workshop on Integration of Perception with Control and Navigation for Resource-Limited Highly Dynamic Autonomous Systems, Robotics: Science and Systems, 2012
- 3 Sun X., Christoudias C. M., Lepetit V. and Fua P., Real-time landing place assessment in manmade environments Machine Vision and Applications 25(1) pp. 211-227, 2014
- 4 Perfect, P., Jump, M. and White, M.D., Development of Handling Qualities Requirements for a Personal Aerial Vehicle, Proceedings of the 38th European Rotorcraft Forum, Amsterdam, Netherlands, September 2012
- 5 Perfect, P., Jump, M. and White, M.D., Towards Handling Qualities Requirements for Future Personal Aerial Vehicles, Proceedings of the 69th Annual Forum of the American Helicopter Society, Phoenix, AZ, USA, May 2013
- 6 Perfect, P., Jump, M. and White, M.D., Investigation of Personal Aerial Vehicle Handling Qualities Requirements for Harsh Environmental Conditions, Proceedings of the 70th Annual Forum of the American Helicopter Society, Montreal, Quebec, Canada, May 2014
- 7 Moore, M.L. and Dutton, P., Training Needs Analysis: Review and Critique, The Academy of Management Review, Vol. 3, No. 3, July 1978, pp. 532-545
- 8 White, M.D., Perfect, P., Padfield, G.D., Gubbels, A.W. and Berryman, A.C., "Acceptance testing and commissioning of a flight simulator for rotorcraft simulation fidelity research", Proceedings of the Institution of Mechanical Engineers, Part G: Journal of Aerospace Engineering, Volume 227 Issue 4 April 2013 pp. 655 – 678, 2013
- 9 Kirkpatrick, D.L., "Techniques for Evaluating Training Programs", Training and Development Journal, June 1979, pp. 178-192
- 10 Charlton, S.G. and O'Brien, T.G. (Eds.) Handbook of Human Factors Testing and Evaluation, 2nd Edition, Lawrence Erlbaum Associates, Mahwah, NJ, 2002
- 11 DSA Driving Standard, Safe and Responsible Driving (Category B), HMSO, March 2010
- 12 DSA Syllabus, Safe and Responsible Driving (Cat B), HMSO, March 2010



- 13 Notes for the Guidance of Applicants Taking the LAPL and PPL Skill Test (Aeroplanes), CAA Standards Document 19, Version 7, CAA, September 2012
- 14 Olivari M., Nieuwenhuizen F.M., Bülthoff H.H. and Pollini L., An Experimental Comparison of Haptic and Automated Pilot Support Systems, AIAA Modeling and Simulation Technologies Conference, AIAA, 2014
- 15 Mulder, M., "An Information-Centred Analysis of the Tunnel-in-the-Sky Display, Part One: Straight Tunnel Trajectories," The International Journal of Aviation Psychology, Vol. 13, 2003, pp 49 – 72
- 16 Mulder, M., "An Information-Centred Analysis of the Tunnel-in-the-Sky Display, Part Two: Curved Tunnel Trajectories," The International Journal of Aviation Psychology, Vol. 13, 2003, pp 131 151
- 17 Hart, S.G. and Staveland, L.E., Development of NASA-TLX (Task Load Index): Results of empirical and theoretical research, In P.A. Hancock and N. Meshkati (Eds.) Human Mental Workload. Amsterdam: North Holland Press, 1988
- 18 Slick, R.F., Cady, E.T. and Tran, T.Q., Workload Changes in Teenaged Drivers Driving with Distraction, Proceedings of the Third International Driving Symposium on Human Factors in Driver Assessment, Training and Vehicle Design, Rockport, Maine, June 2005
- 19 Kuh, G.D. et al, "Unmasking the Effects of Student Engagement on First-Year College Grades and Persistence", The Journal of Higher Education, Vol. 79, No. 5, September 2008

Appendices

2)

A. Training Exercises

This appendix lists each of the skills identified earlier in the report. For each skill, the exercises used to develop that skill are listed.

- 1) Use of longitudinal inputs in hover to control forward speed (TRC response type)
 - a. Use longitudinal stick input to set a desired forward speed
 - b. Accelerate/decelerate from one forward speed to another forward speed
 - c. Decelerate to hover
 - d. Control deceleration to hover at a specific point above the ground
 - Use of lateral inputs in hover to control lateral speed (TRC response type)
 - a. Use lateral stick input to set a desired forward speed
 - b. Accelerate/decelerate from one lateral speed to another lateral speed
 - c. Decelerate to hover
 - d. Control deceleration to hover at a specific point above the ground
- 3) Combined use of longitudinal and lateral inputs to control horizontal flight path angle
 - a. Use of simultaneous longitudinal and lateral stick inputs to generate 45° trajectory
 - b. Use of longitudinal and lateral stick inputs to modify trajectory
 - c. Slalom using lateral stick inputs
 - d. Decelerate to hover
 - e. Control deceleration to hover at a specific point above the ground
- 4) Use of pedals in hover to control heading and yaw rate (Rate Command (RC) response type)
 - a. Use of pedal input to set desired yaw rate
 - b. Use of pedals to modify yaw rate
 - c. Decelerate yaw to stop at specific heading
 - d. Slalom using pedal inputs



5) Use of the collective lever in hover to control height and vertical rate (Vertical Rate Command (VRC) response type)

- a. Use of collective input to set desired vertical rate
- b. Use of collective input to modify vertical rate
- c. Decelerate to stop at specific height

6) Combined use of pedals and lateral inputs at low speed (<25kts) to improve turn coordination

a. Demonstration exercise of effect of flight path lead/lag when using either pedals or lateral stick individually

7) Use of longitudinal inputs in forward flight to control speed (Acceleration Command, Speed Hold (ACSH) response type)

- a. Use of longitudinal stick input to set acceleration/deceleration rate
- b. Capture of new forward speed

8) Use of lateral inputs in forward flight to control heading (Attitude Command, Attitude Hold (ACAH) response type)

- a. Use of lateral stick input to set bank angle
- b. Changing from one bank angle to another
- c. Capture of a new heading
- d. Capture of defined track over ground (e.g. along runway centreline)
- e. Effect of speed on turning dynamics

9) Use of the collective lever in forward flight to control vertical flight path angle (flight path angle command (IPC) response type)

- a. Use of collective lever to set climb or descent angle
- b. Capture of new height
- c. Effect of speed on climbing dynamics
- 10) Function of the pedals in forward flight (sideslip angle command (DC) response type)
 - a. Demonstration of sideslip angle response type

11) Combined use of lateral inputs and collective in forward flight to perform climbing and descending turns

- a. Commencing lateral and collective inputs simultaneously
- b. Turning to new heading while climbing or descending to new height
- c. Capture of defined ground track while climbing or descending to new height
- d. Pacing turn and climb/descent to complete both simultaneously

12) Combined use of lateral and longitudinal inputs in forward flight to perform accelerative and decelerative turns

- a. Commencing lateral and longitudinal inputs simultaneously
- b. Turning to new heading while accelerating or decelerating to new speed
- c. Capture of defined ground track while accelerating or decelerating to new speed
- d. Pacing turn and acceleration/deceleration to complete both simultaneously

13) Combined use of longitudinal inputs and collective in forward flight to perform accelerative and decelerative climbs and descents

- a. Commencing longitudinal and collective inputs simultaneously
- b. Accelerating/decelerating to new speed while climbing/descending to new height
- c. Pacing acceleration/deceleration and climb/descent to complete both simultaneously

14) Combined use of longitudinal and lateral inputs and collective in forward flight to perform accelerative or decelerative climbing or descending turns



a. Commencing inputs on all three controls simultaneously

b. Turning, climbing/descending and accelerating/decelerating to new heading, height and speed

- c. Capture of defined ground track while climbing/descending and accelerating/decelerating
- d. Pacing manoeuvres to complete all three simultaneously
- 15) Longitudinal transition from TRC to ACSH
 - a. Discuss theory of mode change
 - b. Accelerate from hover to forward flight slowly
 - c. Accelerate from hover to forward flight rapidly
- 16) Lateral transition from TRC to ACAH
 - a. Discuss theory of mode change
 - b. Demonstration of why lateral inputs during transition should be avoided where possible
- 17) Collective transition from VRC to DC
 - a. Discuss theory of mode change
 - b. Use collective control to perform height change while accelerating from hover to forward flight
- 18) Pedals transition from RC to PC
 - a. Discuss theory of mode change
 - b. Demonstration of why pedal inputs during transition should be avoided where possible
- 19) Longitudinal transition from ACSH to TRC
 - a. Discuss theory of mode change
 - b. Decelerate from forward flight to hover
- 20) Lateral transition from ACAH to TRC
 - a. Discuss theory of mode change
 - b. Demonstration of why lateral inputs during transition should be avoided where possible
- 21) Collective transition from DC to VRC
 - a. Discuss theory of mode change
 - b. Use collective control to perform height change while decelerating from forward flight to hover
 - c. Use collective control to track ground object while decelerating from forward flight to hover
- 22) Pedals transition from **D**C to RC
 - a. Discuss theory of mode change
 - b. Demonstration of why pedal inputs during transition should be avoided where possible
- 23) Use of secondary 'automation' functions (such as height hold, direction hold etc.)
 - a. Use of height hold function when to use, how to engage
 - b. Use of direction hold function when to use, how to engage
 - c. Use of speed beep function when to use, how to operate
- 24) Use of instrumentation
 - a. General use of head down and head up symbology
 - b. Use of HUD flight path marker
 - c. Use of HUD deceleration rate indicator
 - d. Use of HUD highway-in-the-sky display



B. Progress Record Sheets

PAV Student Record

Name:

Session	Start	Finish	Duration	Topics Covered	Progress	Areas for Development
1						
2						
3						
4						
5						
6						
7						
8						

Figure B1: Training Session Record

Project No. 266470

Deliverable D2.4



PAV Student Record

Commute Scenario

Name:

		Topic Introduced	Skill Developing	Acceptable	Good	Excellent	Notes
t	Longitudinal Velocity Control	Topic Introduceu	Skill Developing	Ассерсовс	0000	excellent	
L L	Longitudinal Hover Capture						
Flight	Lateral Velocity Control						
	Lateral Hover Capture						
р С	Combined Longitudinal and Lateral Control						
lovering	Pedal Control						
ē							
2	Collective Control						
Ĭ	Landing						
	Combined Pedal and Lateral Control						
					-		
		Topic Introduced	Skill Developing	Acceptable	Good	Excellent	Notes
E	Longitudinal Velocity Control						
ੁਠ	Lateral Control						
詽	Collective Control						
- 01	Use of Pedals						
Š	Combined Lateral and Collective Control						
	Combined Lateral and Longitudinal Control						
5	Combined Longitudinal and Collective Control						
	Combined Longitudinal, Lateral and Collective Control						
		Topic Introduced	Skill Developing	Acceptable	Good	Excellent	Notes
Ę	Longitudinal Acceleration Transition						
ransition	Longitudinal Deceleration Transition						
Sit	Collective Acceleration Transition						
au	Collective Deceleration Transition						
- F	Transition of lateral and pedal control						
		•					
		Topic Introduced	Skill Developing	Acceptable	Good	Excellent	Notes
D	Use of Height Hold						
e	Use of Heading Hold						
Ē	Use of Hat						
Advancec	Use of Flight Path Indicator						
ъ	Use of Deceleration Rate Indicator						
⊲	Use of Highway in the Sky						
	ose of highway in the sky	ļ					ļ
		Topic Introduced	Skill Developing	Acceptable	Good	Excellent	Notes
10	Hower	Topic introduced	Skill Developing	Acceptable	0000	excellent	140(6)
res	Hover						
A S	Vertical Reposition Landing						
Jon Con							
Manoeuvres	Decelerating Descent						
	Aborted Departure						

Figure B2: Training Progress Record

Project No. 266470

Deliverable D2.4